

Document Type: Sample Inspection Report	Report No: QC220519-1861	HLH RAPID
---	--------------------------	---------------------

Client:	Quote No: 220506-9190L	Drawing Rev: V112HPLATE FORWARD3232022.step
---------	------------------------	---

Project Name:	Project Number: PO220510-3911	Tool Job No.:
---------------	-------------------------------	---------------

Material: Aluminium 6061 T6	Finsh: Black Hard Oxide	Pilot Date:
-----------------------------	-------------------------	-------------

No. of Cavity:	Inspected Qty: 2	Released Date: 2022-05-19
----------------	------------------	---------------------------

a.	Material conformance YES	b.	Finish conformance YES	c.	surface treatment YES	d.	color within spec YES
----	--------------------------	----	------------------------	----	-----------------------	----	-----------------------

Location on drawing	Drawing Dimension	Tolerance		Lower limit	Upper limit	Measure tool	Measurements					Discrepancy			
		Min	Max				SAMPLE 1	SAMPLE 2	SAMPLE 3	SAMPLE 4	SAMPLE 5	SAMPLE 1	SAMPLE 2	SAMPLE 3	SAMPLE 4
1	423	0.3	0.3	422.7	423.3	A	423.03	423.03				0	0		
2	285	0.2	0.2	284.8	285.2	A	284.99	285				0	0		
3	77.6	0.15	0.15	77.45	77.75	A	77.56	77.56				0	0		
4	77.6	0.15	0.15	77.45	77.75	A	77.56	77.56				0	0		
5	77.6	0.15	0.15	77.45	77.75	A	77.6	77.6				0	0		
6	77.6	0.15	0.15	77.45	77.75	A	77.56	77.56				0	0		
7	77.6	0.15	0.15	77.45	77.75	A	77.56	77.56				0	0		
8	17.5	0.1	0.1	17.4	17.6	A	17.51	17.51				0	0		
9	20	0.1	0.1	19.9	20.1	A	20	20				0	0		
10	47.5	0.15	0.15	47.35	47.65	A	47.47	47.48				0	0		
11	40	0.15	0.15	39.85	40.15	A	40.02	40.02				0	0		
12	45	0.15	0.15	44.85	45.15	A	45.01	45.01				0	0		
13	8	0.05	0.05	7.95	8.05	A	7.98	8.03				0	0		
14	7	0.05	0.05	6.95	7.05	A	6.96	7.04				0	0		
15	19.45	0.05	0.05	19.4	19.5	A	19.4	19.42				0	0		
16	43.42	0.05	0.05	43.37	43.47	A	43.39	43.4				0	0		
17	36	0.05	0.05	35.95	36.05	A	35.99	36.04				0	0		
18	63.9	0.05	0.05	63.85	63.95	A	63.86	63.86				0	0		
19	80.4	0.05	0.05	80.35	80.45	A	80.38	80.42				0	0		

